

Date: Wednesday, 30/01/2008 7:32:57 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CO-PILOT (FACTORY STD) KIT
Job Number :	37096		
Estimate Number :	13120		
P.O. Number :		Part Number :	D350771013
This Issue :	30/01/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	1/1	Project Number :	N/A
Previous Run :		Drawing Revision :	A
	Type :	Material :	
	ESTIMATED PARTS	Due Date :	05/02/2008
Written By :		Qty:	1
Checked & Approved By :		Um:	Each
Comment :	Est Rev:A 08/01-10 ECN1065 DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
 Photocopy bluefile & type labels per PPP D350-771-013

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D3630041	CYCLIC STICK
-----	----------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 CYCLIC STICK
 batch B37024

4.0	D3634041	COLLECTIVE CONTROL STICK
-----	----------	--------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 COLLECTIVE CONTROL STICK
 batch 37026

5.0	133159	CLIP
-----	--------	------



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)
 CLIP
 Batch: M101369 M103779

Date: Wednesday, 30/01/2008 7:32:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 37096

Part Number: D350771013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	332A27 2114 21	BOOT
-----	----------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BOOT
Batch: M105124

7.0	3410 14	Split Ring
-----	---------	------------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Split Ring
Batch: M105618

8.0	341A27 1368 20W	BOOT
-----	-----------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BOOT
Batch: M105124

9.0	350A27 1185 00	PEDAL
-----	----------------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
PEDAL
Batch: M105124

10.0	350A27 1185 01	PEDAL, DIRECTIONAL CONTROL
------	----------------	----------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
PEDAL, DIRECTIONAL CONTROL
Batch: M106386

11.0	350A27 1328 01	PLATE, BOOT MOUNT
------	----------------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
PLATE, BOOT MOUNT
Batch: M106866

12.0	350A27 1340 20	COPILOT GRIP ASSEMBLY
------	----------------	-----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
COPILOT GRIP ASSEMBLY
Batch: M106866

PC 8/01/30 (1)

Date: Wednesday, 30/01/2008 7:32:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 37096

Part Number: D350771013

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

350A27 1397 00

COVER, PITCH STICK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER, PITCH STICK

Batch: M105124

14.0

350A27 1525 0101

COLLERETTE FLANGE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COLLERETTE FLANGE

350A27-1525-0101 or (350A27-1525-21)

Batch: M105124

15.0

350A27 1528 0101

SHIM



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

SHIM

350A27-1528-0101 or (350A27-1528-20)

Batch: M105124

16.0

A0023C06R35NW

PIN, LOCKING



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

PIN, LOCKING

Batch: M106358

17.0

ASNA0033 045

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Clamp

Batch: M105124

18.0

MS3116E20 41P

Connector, 41 pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Connector, 41 pin

Batch: M105690

19.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Date: Wednesday, 30/01/2008 7:32:57 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CO-PILOT (FACTORY STD) KIT

Job Number: 37096

Part Number: D350771013

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-771-013

Location:

PPP Rev:

PPC 350-771-015 B 37098 PC 8/01/30

21.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(2) 208/01/30

Job Completion



2008/1/30

U